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Solid-Phase Synthesis of Nucleoside Analogues

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The synthesis of a 25 000 member library of nucleoside analogues as discrete compounds in milligram quantities is described. The use of the Nanokan technology developed by IRORI (Discovery Partners International) together with macroporous solid support allowed us to develop a highly reliable and practical synthetic route for the high-throughput derivatization of both the pyrimidine and purine nucleoside scaffold. A 2',3'-acetal linkage of the scaffolds to the solid support proved to be stable enough for the chemical transformations employed, yet labile enough for mild cleavage conditions to yield final products in high purity. The publication represents an example for combining synthetic organic chemistry on advanced scaffolds with the latest technologies of combinatorial chemistry in order to provide both industrial and academic institutions with compounds in high number and quality, thereby accelerating the search for novel biological targets and drug development.

Introduction

Apart from being the genomic building blocks, nucleosides interact with roughly one-third of the protein classes in the human genome, including polymerases, kinases, reductases, motor proteins, membrane receptors, and structural proteins. Nucleosides are also rated as the central molecules of metabolism.

The binding motifs of these nucleosides are associated with a broad array of targets of therapeutic importance in biological systems. It was early recognized that introducing diversity into the carbohydrate or the base subunits of nucleosides represents promising strategies to identify specific receptor ligands, enzyme inhibitors, or nucleoside function modifiers.¹ Naturally occurring nucleoside analogues demonstrate selective activities, such as protein synthesis inhibitors (puromycin), glycosyl transferase inhibitors (tunicamycin), and methyl transferase inhibitors (sinefungin).

Synthetic analogues of nucleosides have been the cornerstone of antiviral therapy over the past 30 years.² Many nucleoside analogues exhibit antiproliferative,³ antibiotic, and antifungal properties.⁴ Ever since the discovery of extracellular purine and pyrimidine nucleosides as endogenous cell function modulators, the interest in adenosine receptors has continued to grow as a promising target of immense therapeutic potential.⁵ The increasing resistance of pathogens,6 the often severe side effects of nucleosides in chemotherapy,⁷ and the lack of selective ligands for adenosine receptor subclasses despite extensive medicinal chemistry research⁸ emphasizes the need for nucleoside analogues in high number and diversity. In addition, the availability of high-throughput screening capabilities together with the combinatorial synthesis of small organic molecule libraries9 offers a unique opportunity to accelerate the discovery of novel pharmaceutical targets and leads, especially with biologically priviledged scaffolds, such as nucleosides in hand.

Although the solid-phase oligonucleotide synthesis is well established,¹⁰ there are only a few reports on the solid-phase synthesis of mononucleoside analogues.¹¹ We have not come across any solid- or solution-phase-based mononucleoside library consisting of more than 500 members in the literature. Herein, the parallel synthesis of 25 000 nucleoside analogues as discrete compounds in 2-4 mg quantities is described.

Results and Discussion

Several key considerations had to be taken into account in order to develop a strategy for the combinatorial solidphase synthesis of nucleoside analogues with the general structures 1 and 2 (Scheme 1): (i) The main strategy was to introduce two sites of diversity on both the purine and the pyrimidine nucleoside scaffold bearing a myriad of functional groups. Thus, we were focusing on the derivatization of the 5' position of the ribose subunit, as well as the C(6) position of the purine subunit and the C(4) position of the pyrimidine, respectively. The positions of diversification are chemically accessible and a wide range of biologically active nucleosides carry this substitution pattern. (ii) We chose to use low-crosslinked polystyrene based macroporous solid support¹² in order to enable chemical transformations possible even under conditions unsuitable for traditional gel-form solid supports, such as reactions in water and acetonitrile. (iii) The 2',3'hydroxyls of the ribose subunit offer the possibility of attaching the nucleosides to the solid support via an acetal linkage.¹³ The chemical properties of a 2',3'-acetal linkage allows for minimal protecting group manipulation throughout the library synthesis and cleavage under mild acidic conditions, which is essential to keep the glycosidic bond intact. The so-called preformed handle strategy provides an option to load the most advanced common intermediate onto the





Alternatively, benzylidene **8** was saponified to the carboxylic acid **18** and loaded onto the aminomethyl resin **14** to give **19**. Protection of the 5'-hydroxy group with acetic anhydride (Ac₂O) in the presence of 4-(dimethylamino)-pyridine (DMAP) afforded the 5'-acetyl derivative **20**, which was activated to the 4-triazolo-5'-acetyl pyrimidine resin **21** and subsequently loaded into IRORI nanokans. Triazole-activation without prior protection of the 5'-hydroxy group led to various side products.

The synthesis of the resins containing the purine scaffold required a slightly different route (Scheme 3). 6-Chloroinosine 22 was selected as the nucleoside starting material. As a result of the high susceptibility of the C(6)-chloride for nucleophilic substitution, the ethyl ester 6 had to be transesterified with allyl alcohol 23 to the allyl ester 24. Hence, after the transketalization of 18 with 6-chloroinosine 22, the allyl ester 25 allowed for palladium-catalyzed saponification under neutral, water-free conditions¹⁹ to yield the carboxylic acid derivative 26. This step required a silica filtration of the catalyst byproducts. The coupling of 26 onto the aminomethyl functionalized macroporous resin 14 to give solid-supported purine 27 was carried out using N-[(dimethylamino)-1H-1,2,3-triazolo-[4,5-b]pyridin-1-ylmethylene]-N-methylmethanaminium hexafluorophosphate N-oxide (HATU) activation rather than HOBt and DIC, since HOBt partially displaces the chloride at the C(6) position of the purine (DIEA = diisopropylethylamine). Mesylation and subsequent substitution of the 5' position with azide would also affect the C(6) position, thus support-bound 5'-azide 28 had to be generated from 27 using Mitsunobu conditions (DEAD = diethylazodicarboxylate) with diphenyl phosphoryl azide (DPPA).²⁰ Both 27 and 28 were loaded into IRORI nanokans for library synthesis. It is noteworthy that the entire solution-phase synthesis of 11 and 26 was accomplished without the need for a column chromatography purification step.

The first diversity generating step was accomplished by nucleophilic aromatic substitution of the Nanokan-encapsulated activated resins 17, 21, 27, and 28 to afford products of the general structure 29-32 (Table 1). Of the various nucleophiles tried, only a certain fraction validated for both scaffolds. Generally, primary and secondary amines substituted quantitatively on both scaffolds at room temperature. Exceptions were strongly sterically hindered or weakly nucleophilic amines, which required heating to 50 °C. Aliphatic and aromatic thiols, alkoxides, and phenoxides tended to substitute well on the purine scaffold, but the corresponding products on the pyrimidine scaffold proved to be unstable to the acidic conditions for the cleavage of the final compounds off the resin. α -Nucleophiles, such as hydrazines and hydroxylamines, gave inconsistent and mostly moderate results for both scaffolds.

To vary hydrogen bonding characteristics, we attempted to substitute the activated species with water. This was unnecessary for the pyrimidine scaffold, since uridine-type resins **15** and **19** were readily available from our synthesis

resin and to purify these intermediates prior to resin loading. Consequently, the number of steps on solid support are minimized, while the number of diversity generating steps on solid support are maximized. (iv) The Nanokan technology recently developed by IRORI (Discovery Partners International) provides a method to encapsulate up to 10 mg of resin aliquots in two-dimensional bar-coded microreactors.¹⁴ Their automated directed sorting procedure allows tracing of quantities of several millimoles of the final compounds into discrete wells of microtiter plates. In addition, this technology enables facile quality control during the library synthesis as well as the premise for highthroughput purification. (v) A considerable challenge was to develop reliable, clean, and high-yielding derivatizations on solid support, ensuring exceptional purity of the final compounds upon cleavage. Mild and selective chemistry had to be employed to tolerate the sometimes fragile nature of the nucleoside scaffold.

The assembly of the resins containing the pyrimidine scaffold is depicted in Scheme 2. p-Hydroxybenzaldahyde 3 was reacted with ethyl-6-bromohexanoate 4 to afford aldehyde 5, which was activated to the dimethoxyacetal 6. Transketalization with uridine 7 gave the benzylidene 8, which was mesylated at the 5' position to 9 and substituted with azide to yield the 5'-azide 10. The 5'-azido ester 10 was then saponified to the carboxylic acid **11**. Friedel-Crafts alkylation of unmodified Amberlite XE-305 12 with N-(hydroxymethyl)phthalimide 13 (TFA = trifluoroacidic acid) and subsequent deprotection by hydrazinolysis yielded the aminomethyl-functionalized resin 14.15 The substantial aminomethyl substitution level of 1.5 mmol/g was determined by Fmoc quantitation following standard procedures.¹⁶ The carboxylic acid 11 was then coupled to aminomethyl resin 14 using diisopropylcarbodiimide (DIC) and N-hydroxybenzotriazole (HOBt) activation to afford resin 15.

1,2,4-Triazole **16** has proven to be highly successful as a leaving group for aromatic nucleophilic substitutions under mild conditions.¹⁷ Uridines are readily activated with triazole **16** in the presence of phosphorus oxychloride (POCl₃) in basic media (TEA = triethylamine).¹⁸ The 4-triazolo-



route. Concerning the purine scaffold, various conditions using hydroxide failed to give the desired product, but treatment with *N*,*N*-dimethyl hydroxylamine²¹ afforded the inosine-type resins **33** and **34** in >90% purity (Scheme 4).

One of the most direct routes of generating diversity from an azido functionality employs a 1,3-dipolar cycloaddition with substituted alkynes.²² However, even the solution-phase reactions are usually slow. Nevertheless, we were able to obtain the 5'-triazole products 35-38 as a mixture of regioisomers in satisfactory yield and purity by employing high alkyne concentration (20% alkyne in toluene), high temperature, and prolonged reaction times (Table 2). Occasionally, the high-temperature sensitivity of some alkynes required a second subjection. In general, monosubstituted and carboxy-substituted alkynes validated. Alternatively, the azides 29 and 31 were cleanly reduced to the corresponding amines 39 and 40 using stannous chloride and thiophenol (PhSH).²³ The free amines 39 and 40 were then treated with various acylation reagents (HOBt/DIC activated carboxylic acids, isocyanates, isothiocyanates, aryl sulfonyl chlorides) to give amides, ureas, thioureas, and aryl sulfonamides of the general structures 41-48 (Scheme 5).

Substituted amidines and guanidines are highly interesting and desirable pharmacophores.²⁴ Solution-phase synthetic routes to these functionalities are usually hampered by tedious isolation and purification procedures as a result of their polar nature. Working on solid support can enormously facilitate their isolation, which in the case of guanidines has resulted in various novel synthetic strategies.²⁵ The Staudinger

Scheme 3. Synthesis of the Solid-Supported Purine Scaffolds



reaction^{25e} provides a direct and elegant way to both functionalities (Scheme 6). The transformation of the azides 29 and 31 to their phospho-aza-ylide derivatives 49 and 50 with triphenylphosphine is spontaneous and quantitative. Intermediate resins 49 an 50 turned out to be stable enough to be stored for several months at room temperature. In fact, their hydrolysis to the free amines 39 and 40 required acid or base promotion, elevated temperature (50 °C), and overnight reaction times.²⁶ Treatment of phosphinamines 49 and 50 with isocyanates gave carbodiimides 51 and 52. Alternatively, treatment with acid chlorides at elevated temperature in basic media resulted in the formation of imino chlorides 53 and 54. Affording another step of diversity, both intermediates were then quenched with excess amine to yield the guanidines 55 and 56 and the amidines 57 and 58, respectively. To suppress the formation of ureas and amides as hydrolysis byproducts of the reactive intermediates 51-54, dry conditions, minimum reaction times, and minimal washing steps are required.

The 5'-hydroxy group opens routes to different sets of functionalities. The following transformations of the 5'-hydroxy group met the standards required for solid-phase library production. They are clean, in many cases quantitative, and provide a handle for broad diversification. First, a hydrazinolysis²⁷ step on the resin containing the 5'-acetoxy-pyrimidine scaffold (**30**) was necessary to deprotect the 5'-hydroxy functionality (**59**, Scheme 7). Both scaffolds **59** and **32** were readily converted into the 5'-mesylates **60** and **61**

using mesyl chloride in pyridine.²⁸ Although especially primary amines cleanly displaced the pyrimidine mesylate 60 at room temperature to give 5'-amines 62, the purine resins 61 reacted very slowly and sluggishly, even at higher temperature. Alternative ways to install amino substituents at the 5' position of the purine scaffold (63) had to be explored. Chlorination of the 5' position of 59 and 32 using triphenylphosphine and carbontetrachloride²⁹ led to 5'chlorides 64 and 65. In this case, secondary amines displaced faster than primary amines at high temperature, and the purine scaffold gave the cleaner results. Thus, we decided to use mesylation on the pyrimidine and chlorination on the purine scaffold for the synthesis of substituted 5'-amino nucleosides 62 and 63. Yet another route to substituted 5' amines is reductive amination. After oxidation of the 5'-alcohols 59 and 32 to the corresponding aldehydes 66 and 67 using Dess-Martin periodinane,³⁰ treatment with primary amines in the presence of sodium triacetoxyborohydride resulted in monosubstituted 5'-amines 62 and 63. Other established oxidation protocols failed to produce clean aldehydes.31 In general, the oxidation/reductive amination route gave inferior purities of the final compounds, as compared to the activation/nucleophilic displacement routes described above.

Attempts to cleanly oxidize the 5'-aldehydes **66** and **67** to the 5'-carboxylic acids **68** and **69** (Scheme 8) using *m*chloroperbenzoic acid³² or sodium chlorite (NaClO₂)³³ failed. The direct oxidation of the 5'-alcohols **59** and **32** through the recently developed 2,2,6,6-tetramethylpiperidinyloxyl
 Table 1. Nucleophile Scope for the Nucleophilic Aromatic Substitution of Resin-Bound, Activated Pyrimidine and Purine Nucleosides



Scheme 4. Uridine- and Inosine-Type Resins



(TEMPO)-catalyzed oxidation employing bisacetoxyiodobenzene (BAIB) as the stoichiometric oxidant³⁴ resulted in a remarkably clean conversion to the corresponding carboxylic acids **68** and **69**. Amide bond formation with primary and secondary amines using HOBt/DIC activation led to uronamides of the general structures **70** and **71**.

Finally, carbonylation of resins **59** and **32** using carbonyldiimidazole (CDI)³⁵ gave intermediates **72** and **73**, which were quenched with primary or secondary amines to yield carbamates **74** and **75** (Scheme 9). In general, when secondary amines were employed, the reaction needed higher temperature in order to be driven to completion. Quenching with alcohols resulted in the formation of carbonates **76** and **77**, although in lower yield and purity.

The ultimate step after all of the above-mentioned reaction schemes is the cleavage of the resin-bound nucleoside analogues **78** and **79** to give the final products of the general

structures 80 and 81 (Scheme 9). The employed acetal linkage features mild cleavage conditions. Hence, only 5% TFA was necessary to affect product recovery in good yields and exceptional purity.³⁶ A trifluoroacetic acid content >5% resulted in shorter cleavage times, but in some cases, we observed partial cleavage of the glycosidic bond. To avoid concentration changes in TFA due to solvent evaporation, we split the 24-h incubation time into 3 subjections using freshly prepared cleavage cocktail. Liquid chromatography coupled mass spectrometry (LC-MS) analysis of 6% of the library (1500 members) showed that 75% of the compounds were >85% pure. A gravimetric analysis of the plates containing the final compounds 80 and 81 gave an average yield of \sim 4 mg compound per well. Some representative members of the library (examples I-XXXI) were characterized by ¹H NMR and MS and can be found in the Experimental Section. High-pressure liquid chromatography

Table 2. Alkyne Scope for the 1,3-Dipolar Electrocyclic Addition to Resin-Bound Azides^a





acetylene		conditions		conversion, %		
R ₁	R ₂	temp/°C	time/h	Ру	Pu	comment
Н	alkyl	75	24	<20	<20	low reactivity
Н	aryl	75	24	>90	>90	
Н	CH ₂ X	75	24×2	>80	>80	
Н	COOR	50	24	>90	>90	decay at 75 °C
Н	SiR ₃	75	24×2	>90	>90	,
alkyl	alkyl	75	24	<10	<10	low reactivity
alkyl	aryl	75	24	<20	<20	low reactivity
alkyl	CH ₂ X	75	24×2	<50	<50	low reactivity
alkyl	COOR	75	24×2	>90	>90	
COOR	COOR	50	10	>90	>90	decay at 75 °C
CH ₂ OR	CH ₂ OR	75	24×2	>90	>90	5

38: $B = Pu, X = R^2, Y = R^1$

^{*a*} B = substituted purine (Pu) and pyrimidine (Py) scaffold. $\times 2$ = Second subjection.

(HPLC) purification of selected representatives of the library resulted in an average yield of ~ 2 mg of pure compound per well. Considering an average molecular weight of 450 g/mol per compound, this translates to $\sim 45\%$ yield of pure compound per well. Taking into account the weight of extractables in the nonpurified wells as well as typical compound loss during HPLC purification, we were delighted by such a high recovery of pure compound.

In summary, the goal of providing a high number of potential biologically active compounds in reasonable amount and purity has been accomplished. The array of nucleoside compounds displayed in Scheme 10 provides an immense opportunity for the accelerated discovery and optimization of nucleoside leads displaying similar substitution patterns. In addition, the synthetic strategy involved leaves room for further derivatizations and higher substitution patterns on both scaffolds, to refine and focus further libraries directed at specific targets. The existing 25 000 member library is currently being subjected to high-throughput cell-based assays, the results of which will be reported in due course.

Experimental Section

General Experimental Details. Melting points were taken on a Thomas-Hoover Uni-Melt apparatus and are uncorrected. Nuclear magnetic resonance (NMR) spectra were obtained at 400 MHz with a Bruker DPX-400 instrument. The chemical shift values are reported in parts per million (ppm) relative to tetramethylsilane as an internal standard. Multiplicity, coupling constants, and integrations are listed in brackets. Infrared (IR) spectra were obtained on a Nicolet AVATAR 360 FT-IR E.S.P. spectrophotometer. Highresolution mass spectra (HRMS) were performed by The Scripps Center of Mass Spectrometry. On-bead conversions were monitored by on-bead IR, by cleavage followed by reversed-phase LC–MS analysis (Agilent Series 1100), or by standard staining tests,³⁷ if applicable. The purity of final compounds was determined using LC–MS analysis together with ultraviolet (UV) trace analysis at 220, 255, and 280 nm. Thin-layer chromatography was performed on Merck (EM Science) Silica gel F_{254} sheets. Materials obtained from commercial suppliers were used without purification. 6-Chloroinosine **22** was obtained from General Intermediates of Canada, Inc. The loading and directed sorting of IRORI nanokan microreactors was performed at IRORI. To ensure proper solvent and reagent diffusion, the nanokan microreactors were short-time-evacuated ("burped") for 1 min prior to the reactions and washing steps using a Labconco vacuum desiccator cabinet (model no. 55300-00).

6-(4-Formyl-phenoxy)-hexanoic Acid Ethyl Ester (5). A mixture of 4-hydroxybenzaldehyde (3, 0.60 kg, 4.91 mol), ethyl-6-bromohexanoate (4, 1.10 kg, 4.91 mol), and K₂CO₃ (1.36 kg, 9.83 mol) in DMF (2 L) was stirred at 50 °C for 20 h. The mixture was filtered to remove remaining K_2CO_3 . The resulting solution was concentrated in vacuo, diluted with EtOAc (3 L), and subsequently washed with saturated aqueous NaCl (3 \times 1.5 L). The organic layer was dried (MgSO₄), filtered and concentrated in vacuo to give an offwhite solid (5, 1.23 kg, 4.66 mol, 95%) with no need for further purification: mp, 33-35 °C. ¹H NMR (400 MHz, CDCl₃) $\delta = 9.87$ (s, 1H), 7.81 (d, J = 8.7, 2H), 6.97 (d, J= 8.7, 2H), 4.12 (q, J = 7.1, 2H), 4.04 (t, J = 6.4, 2H), 2.33 (t, J = 7.4, 2H), 1.82 (m, 2H), 1.69 (m, 2H), 1.53 (m, 2H), 1.25 (t, J = 7.1, 3H); ¹³C NMR (400 MHz, CDCl₃) δ = 191.0, 173.7, 164.3, 132.1 (2C), 130.1, 114.9 (2C), 68.3,60.5, 34.4, 29.0, 25.8, 24.8, 14.4; IR (film) $\nu = 2941, 1719,$ 1688, 1595, 1579, 1509, 1466, 1392, 1307, 1252, 1213, 1155,

Scheme 5. Reduction and Subsequent Diversification of the 5'-Azide Functionality



1108, 1030, 999, 832 cm⁻¹; HRMS (MALDI-FTMS) m/z287.1254 (287.1254 calcd for C₁₅H₂₀O₄Na, [M + Na]⁺).

6-(4-Dimethoxymethyl-phenoxy)-hexanoic Acid Ethyl Ester (6). A mixture of 5 (424 g, 1.60 mol), trimethylorthoformate (0.37 L, 3.40 mol), and p-toluenesulfonic acid monohydrate (15 g, 79 mmol) in MeOH (1 L) was stirred for 5 h at room temperature. Triethylamine (11 mL, 79 mmol) was added, and the resulting solution was concentrated in vacuo, diluted with EtOAc (2 L), and subsequently washed with H_2O (2 × 1 L) and saturated aqueous NaCl (1 \times 1 L). The organic layer was dried (MgSO₄), filtered, and concentrated in vacuo to yield an amber liquid (6, 481 g, 1.55 mol, 97%) with no need for further purification: ¹H NMR (400 MHz, CDCl₃) $\delta = 7.33$ (d, J = 8.7, 2H), 6.97 (d, J = 8.7, 2H), 5.33 (s, 1H), 4.11 (q, J = 7.1, 2H), 3.95 (t, J = 6.4, 2H), 3.29 (s, 6H), 2.32 (t, J = 7.4, 2H), 1.79 (m, 2H), 1.69 (m, 2H), 1.49 (m, 2H), 1.24 (t, J = 7.1, 3H); ¹³C NMR (400 MHz, CDCl₃) δ = 173.7, 159.3, 130.4, 128.0 (2C), 114.2 (2C), 103.2, 67.8, 60.4, 52.7 (2C), 34.4, 29.1, 25.8, 24.8, 14.4; IR (film) $\nu = 2937$, 1723, 1610, 1513, 1241, 1171, 1104, 1046, 980, 828 cm⁻¹; HRMS (MALDI-FTMS) not detectable due to instability; detected: m/z 287.1254 (287.1252 calcd for parent aldehyde 5 $C_{17}H_{27}O_5Na$, [M + Na]⁺).

6-(4-Dimethoxymethyl-phenoxy)-hexanoic Acid Allyl Ester (24). Sodium hydride (5.0 g, 0.21 mol) was slowly added to allyl alcohol (23, 1.2 L). To this solution, the ethyl ester 6 (232 g, 0.78 mmol) was added in allyl alcohol (0.2 L) and was stirred for 6 h at room temperature. The reaction mixture was concentrated in vacuo, diluted with EtOAc (1 L,) and washed with saturated aqueous NaCl (3 \times 0.5 L). The organic layer was dried (MgSO₄), filtered, and concentrated in vacuo to yield a yellow liquid (24, 220 g, 0.68 mmol, 88%): ¹H NMR (400 MHz, CDCl₃) $\delta = 7.33$ (d, J = 8.2, 2H), 6.90 (d, J = 8.2, 2H), 5.94 (m, 1H), 5.32 (s, 1H), 5.31 (d, J = 12.3, 1H), 5.22 (d, J = 10.4, 1H), 4.58 (m, 2H), 3.97 (m, 2H), 3.29 (s, 6H), 2.39 (m, 2H), 1.79 (m, 2H), 1.69 (m, 2H), 1.52 (m, 2H); ¹³C NMR (400 MHz, $(CD_3)_2SO$ $\delta = 175.0, 160.8, 133.9, 131.7, 129.1 (2C), 118.4, 129.1 (2C), 1$ 115.2 (2C), 104.7, 68.9, 66.1, 53.2 (2C), 35.0, 30.2, 26.8, 25.9; IR (film) $\nu = 2930, 1735, 1614, 1513, 1353, 1299,$ 1241, 1167, 1097, 1050, 980, 933, 828; HRMS (MALDI-

Scheme 6. Synthesis of Guanidine and Amidine Nucleoside Analogs through the Use of Phosphinamines as Key Intermediates



FTMS) not detectable due to instability; detected: m/z 299.1263 (calcd for parent aldehyde $C_6H_{20}O_4Na \ [M + Na]^+$ 299.1259).

6-{4-[4-(2,4-Dioxo-3,4-dihydro-2H-pyrimidin-1-yl)-6hydroxymethyl-tetrahydro-furo[3,4-d][1,3]dioxol-2-yl]phenoxy}-hexanoic Acid Ethyl Ester (8). Uridine (7, 50 g, 0.21 mol) together with 6 (70 g, 0.23 mol) was dissolved in DMF (150 mL). p-Toluenesulfonic acid monohydrate (3.8 g, 20 mmol) was added, and the mixture was placed on a Buechi R-134 rotavapor and agitated under reduced pressure (70 mbar) at 50 °C for 15 h. The mixture was then neutralized with triethylamine (2.8 mL, 20 mmol) and subsequently concentrated in vacuo. The resulting residue was suspended in EtOAc (400 mL), filtered, and washed with 1:1 EtOAc/ H_2O (400 mL), H_2O (2 × 200 mL), 1:1 H_2O/Et_2O (200 mL), and Et₂O (2 \times 200 mL) to give a colorless solid as a mixture of two diastereomers (8, 77 g, 0.16 mol, 76%). Upon recrystallization from EtOH/EtOAc, one of the diastereomers exclusively crystallized: mp, 176-178 °C; ¹H NMR (400 MHz, $(CD_3)_2SO_3$) $\delta = 11.38$ (s, 1H), 7.82 (d, J = 8.1, 1H), 7.42 (d, J = 8.6, 2H), 6.95 (d, J = 8.6, 2H), 5.94 (s, 1H), 5.90 (s, 1H), 5.64 (d, J = 8.1, 1H), 5.10 (t, J = 5.2, 1H), 4.99 (m, 1H), 4.82 (m, 1H), 4.23 (m, 1H), 4.04 (q, *J* = 7.1, 2H), 3.97 (t, J = 6.3, 2H), 3.60 (m, 2H), 2.30 (t, J = 7.4, 2H), 1.71 (m, 2H), 1.58 (m, 2H), 1.41 (m, 2H), 1.16 (t, J =7.1, 3H); ¹³C NMR (400 MHz, (CD₃)₂SO) δ = 172.8, 163.2, 159.7, 150.3, 142.1, 128.4 (2C), 128.0, 114.2 (2C), 106.5, 101.7, 91.3, 86.4, 84.2, 81.6, 67.4, 61.3, 59.6, 33.4, 28.3, 25.0, 24.2, 14.1; IR (film) $\nu = 3467, 2933, 1692, 1677, 1248,$ 1116, 1077, 828; HRMS (MALDI-FTMS) m/z 513.1851 $(513.1849 \text{ calcd for } C_{24}H_{30}N_2O_9Na [M + Na]^+).$

6-{4-[4-(2,4-Dioxo-3,4-dihydro-2*H***-pyrimidin-1-yl)-6methanesulfonyloxymethyl-tetrahydro-furo[3,4-***d***][1,3]-dioxol-2-yl]-phenoxy}-hexanoic Acid Ethyl Ester (9).** A 3-L round-bottom flask containing the uridine derivative **8** (99 g, 0.20 mol), DCM (250 mL), and pyridine (250 mL) was placed in a chilled water bath (4 °C). Methanesulfonyl chloride (19.1 mL, 0.25 mol) was added over a period of 15

min, and the solution was allowed to warm to room temperature and left to stir for 18 h. The mixture was then concentrated in vacuo, diluted with EtOAc (1.75 L), washed with H_2O (3 × 1 L), dried (MgSO₄), filtered, and concentrated in vacuo to yield a colorless oil (9, 107.0 g, 188 mmol, 93%) as a mixture of two diastereomers: ¹H NMR (400 MHz, CDCl₃) $\delta = 10.38$ (s, 1H, 1H'), 7.39 (d, J = 8.5, 2H), 7.35 (d, J = 8.5, 2H'), 7.27 (d, J = 8.0, 1H, 1H'), 6.88 (d, J = 8.5, 2H, 6.86 (d, J = 8.5, 2H'), 5.97 (s, 1H'), 5.87 (s, 1H), 5.71 (d, J = 8.0, 1H, 1H'), 5.70 (s, 1H), 5.66 (s, 1H'), 5.19-4.93 (m, 2H, 2H'), 4.53 (m, 1H, 1H'), 4.46 (m, 2H, 2H'), 4.10 (q, J = 7.1, 2H, 2H'), 3.92 (q, J = 6.0, 2H, 2H'), 3.00 (s, 3H'), 2.99 (s, 3H), 2.32 (m, 2H, 2H'), 1.75 (m, 2H, 2H'), 1.66 (m, 2H, 2H'), 1.46 (m, 2H, 2H'), 1.22 (t, J = 7.1, 3H, 3H'); ¹³C NMR (400 MHz, CDCl₃) $\delta = 174.5$, 174.0, 164.4, 164.3, 160.8, 160.7, 150.9, 150.9, 143.9, 143.7, 128.7 (2C), 128.6 (2C), 127.7, 127.7, 114.8 (2C), 114.8 (2C), 108.1, 104.4, 96.3, 96.0, 86.1, 85.6, 83.8, 83.6, 82.0, 81.4, 69.8, 69.5, 68.1, 68.1, 60.6, 60.6, 37.9, 37.9, 34.6, 34.3, 29.2, 29.2, 26.0, 26.0, 25.1, 25.0, 14.6, 14.6; IR (film) v = 3194, 2938, 1684, 1354, 1248, 1178, 1066, 957, 813; HRMS (MALDI-FTMS) m/z 591.1615 (591.1619 calcd for C₂₅H₃₂N₂O₁₁SNa $[M + Na]^+$).

6-{4-[4-Azidomethyl-6-(2,4-dioxo-3,4-dihydro-2*H*-pyrimidin-1-yl)-tetrahydro-furo[3,4-*d*][1,3]dioxol-2-yl]-phenoxy}-hexanoic Acid Ethyl Ester (10). A mixture of 9 (50 g, 88 mmol) and sodium azide (NaN₃, 11.5 g, 177 mmol) in DMF (200 mL) was stirred at 45 °C for 18 h. The resulting mixture was concentrated in vacuo, diluted with EtOAc (500 mL), washed with saturated aqueous NaCl (2 × 500 mL) and H₂O (2 × 500 mL), dried (MgSO₄), filtered, and concentrated in vacuo to yield a colorless foam (10, 40.0 g, 77.6 mmol, 88%) as a mixture of two diastereomers: ¹H NMR (400 MHz, CDCl₃) δ = 9.60 (s, 1H, 1H'), 7.44 (d, *J* = 8.7, 2H), 7.39 (d, *J* = 8.7, 2H'), 7.31 (d, *J* = 8.0, 1H, 1H'), 6.93 (d, *J* = 8.7, 2H), 6.91 (d, *J* = 8.7, 2H'), 6.04 (s, 1H'), 5.96 (s, 1H), 5.80 (d, *J* = 8.0, 1H, 1H'), 5.77 (s, 1H), 5.72 (s, 1H'), 5.17–4.92 (m, 2H, 2H'), 4.44 (m, 1H), 4.34

Scheme 7. Transformation of the 5'-Alcohol Functionality into Substituted 5'-Amines



Scheme 8. Uronamide Formation through Oxidation of the 5'-Alcohol Functionality to the Corresponding 5'-Carboxylates Followed by Activation and Amide Bond Formation



(m, 1H'), 4.15 (m, 2H, 2H'), 3.99 (q, J = 6.3, 2H, 2H'), 3.69 (m, 2H, 2H'), 2.36 (m, 2H, 2H'), 1.82 (m, 2H, 2H'), 1.72 (m, 2H, 2H'), 1.52 (m, 2H, 2H'), 1.27 (m, 3H, 3H'); ¹³C NMR (400 MHz, CDCl₃) $\delta = 174.0$, 174.0, 164.5, 163.3, 160.9, 160.8, 150.3, 150.3, 143.0, 142.8, 128.6 (2C), 128.5 (2C), 127.7, 127.6, 115.1 (2C), 114.9 (2C), 108.5, 104.7, 103.5, 103.4, 95.2, 95.1, 86.3, 85.5, 84.0, 83.9, 82.4, 81.8, 68.5, 68.1, 60.7, 60.7, 52.9, 52.7, 34.6, 34.4, 29.3, 29.1, 26.0, 26.0, 25.1, 25.0, 14.7, 14.7; IR (film) $\nu = 3198, 2938, 2097,$ 1684, 1245, 1069, 832, 809; HRMS (MALDI-FTMS) m/z538.1916 (538.1908 calcd for C₂₄H₂₉N₅O₈Na [M + Na]⁺).

6-{4-[4-Azidomethyl-6-(2,4-dioxo-3,4-dihydro-2H-pyrimidin-1-yl)-tetrahydro-furo[3,4-d][1,3]dioxol-2-yl]-phenoxy}-hexanoic Acid (11). A solution of sodium hydroxide (NaOH, 20.8 g, 522 mmol) in H₂O (125 mL) was added to a suspension of **10** (89.8 g, 174 mmol) in EtOH (400 mL) and was stirred for 4 h at room temperature. The solvent was removed, and the resulting residue was diluted with H₂O

(300 mL). The suspension was then treated dropwise with 1 M aqueous HCl (522 mmol, 522 mL) to afford a white precipitate, which was subsequently partitioned with EtOAc (1.5 L). The organic layer was then washed with H₂O (2 \times 1 L), dried (MgSO₄), filtered, and concentrated in vacuo to give a white foam (11, 80.2 g, 164 mmol, 95%) as a mixture of two diastereomers: ¹H NMR (400 MHz, (CD₃)₂SO ₃) δ = 12.01 (s, 1H, 1H'), 11.49 (s, 1H, 1H'), 7.78 (d, J = 8.0, 1H), 7.74 (d, J = 8.0, 1H'), 7.43 (d, J = 8.5, 2H), 7.37 (d, J = 8.5, 2H'), 6.96 (d, J = 8.5, 2H), 6.93 (d, J = 8.5, 2H'), 6.07 (s, 1H'), 5.93 (s, 1H), 5.91 (s, 1H, 1H'), 5.67 (d, J =8.0, 1H), 5.66 (d, J = 8.0, 1H'), 5.20–4.81 (m, 2H, 2H'), 4.31 (m, 1H, 1H'), 3.96 (m, 2H, 2H'), 3.62 (m, 2H, 2H'), 2.22 (m, 2H, 2H'), 1.70 (m, 2H, 2H'), 1.54 (m, 2H, 2H'), 1.41 (m, 2H, 2H'); ¹³C NMR (400 MHz, (CD₃)₂SO ₃) $\delta =$ 175.3, 175.3, 164.1, 164.0, 160.7, 160.6, 151.2, 151.2, 144.3, 143.7, 129.3 (2C), 129.3 (2C), 128.6, 128.6, 115.1 (2C), 115.0 (2C), 107.6, 103.5, 103.1, 102.8, 93.5, 92.5, 85.9, 85.1,

Scheme 9. Synthesis of 5'-Carbamates and Carbonates Using CDI Activation of the 5'-Hydroxy Functionality



Scheme 10. Cleavage of the Resin-Bound Derivatives to the Final Products



83.2, 82.8, 82.6, 81.5, 68.3, 68.3, 52.7, 52.5, 34.5, 34.5, 29.2, 29.1, 26.0, 25.9, 25.1, 25.1; IR (film) $\nu = 3354$, 3183, 2941, 2101, 1684, 1245, 1069, 1050, 1023, 995, 824; HRMS (MALDI-FTMS) *m*/*z* 510.1600 (510.1595 calcd for C₂₂H₂₅-N₅O₈Na [M + Na]⁺).

 $6-{4-[4-(2,4-Dioxo-3,4-dihydro-2H-pyrimidin-1-yl)-6-hydroxymethyl-tetrahydro-furo[3,4-d][1,3]dioxol-2-yl]-phenoxy}-hexanoic Acid (18). A solution of NaOH (12.6 g, 315 mmol) in H₂O (100 mL) was added to a suspension$

of **8** (50 g, 102 mmol) in MeOH (750 mL) and stirred for 8 h at room temperature. Approximately one-half of the solvent was removed in vacuo, and the remainder was treated dropwise with 1 M aqueous HCl (315 mmol, 315 mL). The white precipitate was filtered, washed with H₂O (2 × 200 mL) and Et₂O (3 × 200 mL), and dried in vacuo to afford a white powder (**18**, 46.7 g, 100 mmol, 99%) as a mixture of two diastereomers: mp: 158–160 °C; ¹H NMR (400 MHz, (CD₃)₂SO ₃) δ = 11.95 (s, 1H, 1H'), 11.38 (s, 1H,

1H'), 7.85 (d, J = 8.0, 1H), 7.77 (d, J = 8.0, 1H'), 7.41 (d, J = 8.5, 2H), 7.37 (d, J = 8.5, 2H'), 6.96 (d, J = 8.5, 2H), 6.93 (d, J = 8.5, 2H'), 6.04 (s, 1H'), 5.93 (m, 1H, 1H'),5.90 (s, 1H), 5.64 (d, J = 8.0, 1H), 5.63 (d, J = 8.0, 1H'), 5.2 (broad, 1H, 1H'), 4.99-4.83 (m, 2H, 2H'), 4.23 (m, 1H), 4.13 (m, 1H'), 3.97 (m, 2H, 2H'), 3.62 (m, 2H, 2H'), 2.20 (m, 2H, 2H'), 1.70 (m, 2H, 2H'), 1.54 (m, 2H, 2H'), 1.41 (m, 2H, 2H'); ¹³C NMR (400 MHz, (CD₃)₂SO ₃) δ = 176.0, 176.0, 164.1, 164.1, 160.6, 160.5, 151.2, 151.2, 143.0, 143.0, 129.3 (2C), 129.3 (2C), 128.9, 128.9, 115.1 (2C), 115.0 (2C), 107.4, 103.4, 102.8, 102.6, 92.2, 91.3, 87.3, 85.1, 84.8, 83.7, 82.6, 80.8, 68.3, 68.3, 62.2, 62.2, 35.1, 35.1, 29.3, 29.3, 26.1, 26.1, 25.4, 25.4; IR (film) $\nu = 3467, 3132, 2938, 1696, 1677,$ 1245, 1108, 1077, 1046, 1019, 976, 828, 809; HRMS (MALDI-FTMS) m/z 485.1534 (485.1536 calcd for C₂₂H₂₆- $N_2O_9Na [M + Na]^+$).

6-{4-[4-(6-Chloro-purin-9-yl)-6-hydroxymethyl-tetrahydro-furo[3,4-d][1,3]dioxol-2-yl]-phenoxy}-hexanoic Acid Allyl Ester (25). A mixture of 6-chloroinosine (22, 32.5 g, 113 mmol) and the acetal linker 24 (47.5 g, 147 mmol) was dissolved in DMF (230 mL). p-Toluenesulfonic acid monohydrate (1.1 g, 5.7 mmol) was added, and the solution was placed on a Buechi R-134 rotavapor and agitated under reduced pressure (70 mbar) at 50 °C for 15 h. The solvent was removed in vacuo, and the resulting residue was dissolved in EtOAc (1 L) and neutralized with triethylamine (0.8 mL, 5.7 mmol). The solution was then washed with saturated aqueous NaCl (3 \times 1 L) and H₂O (1 L), dried (MgSO₄), filtered, and concentrated. The resulting residue was taken up in EtOAc and triturated with hexanes, upon which the product precipitated as a white powder (25, 59.3 g, 109 mmol, 96%, mixture of two diastereomers): mp, $103-105 \text{ °C}; {}^{1}\text{H} \text{ NMR}$ (400 MHz, CDCl₃) $\delta = 8.78$ (s, 1H), 8.77 (s, 1H'), 8.41 (s, 1H), 8.33 (s, 1H'), 7.47 (d, J = 8.6, 2H), 7.37 (d, J = 8.6, 2H'), 6.95 (d, J = 8.5, 2H), 6.89 (d, J = 8.5, 2H', 6.24 (s, 1H), 6.19 (m, 1H, 1H'), 6.02 (s, 1H'), 5.91 (m, 1H, 1H'), 5.37-5.18 (m, 4H, 4H'), 4.77 (m, 1H, 1H'), 4.72 (s, 1H, 1H'), 4.58 (m, 2H, 2H'), 4.04-3.85 (m, 4H, 4H'), 2.37 (m, 2H, 2H'), 1.81 (m, 2H, 2H'), 1.71 (m, 2H, 2H'), 1.52 (m, 2H, 2H'); ¹³C NMR (400 MHz, CDCl₃) $\delta = 173.4, 173.4, 160.5, 160.4, 152.0, 151.8, 150.8, 150.7,$ 132.8, 132.6, 132.3, 132.3, 132.1, 132.1, 128.2 (2C), 128.0 (2C), 127.5, 127.5, 118.3, 118.3, 114.8, 114.8, 114.6 (2C), 114.6 (2C), 108.0, 104.9, 93.5, 91.6, 86.4, 86.4, 84.3, 83.8, 83.3, 80.5, 67.9, 67.8, 65.1, 65.1, 63.2, 62.9, 34.2, 34.2, 28.9, 28.9, 25.7, 25.7, 24.7, 24.7; IR (film) $\nu = 3233$, 3109, 3073, 2934, 1727, 1595, 1396, 1245, 1194, 1167, 1101, 1073, 984, 832; HRMS (MALDI-FTMS) m/z 567.1627 (567.1617 calcd for $C_{26}H_{29}N_4O_7CINa [M + Na]^+$).

6-{4-[4-(6-Chloro-purin-9-yl)-6-hydroxymethyl-tetrahydro-furo[3,4-*d***][1,3]dioxol-2-yl]-phenoxy}-hexanoic Acid** (**26).** A mixture of **25** (59.31 g, 108.8 mmol), tetrakis-(triphenylphosphine)palladium (Pd(PPh₃)₄, 12.6 g, 10.9 mmol), and dimedone (45.7 g, 326.4 mmol) in dry DCM (600 mL) was stirred in a nitrogen atmosphere for 3.5 h at room temperature. A 500-mL portion of the solvent was removed in vacuo, and the remaining volume was loaded onto a silica plug. After the dimedone byproducts were removed by washing the plug with MeOH/DCM 1:100, the product was eluted with MeOH/DCM 1:10. The fraction containing the product was concentrated in vacuo to afford 26 as a white powder (46.6 g, 92.3 mmol, 85%) as a mixture of two diastereomers: mp, 127-129 °C; ¹H NMR (400 MHz, CDCl₃) $\delta = 11.50$ (s, 1H, 1H'), 8.79 (s, 1H), 8.78 (s, 1H'), 8.42 (s, 1H), 8.34 (s, 1H'), 7.47 (d, J = 8.6, 2H), 7.37 (d, J = 8.6, 2H'), 6.95 (d, J = 8.5, 2H), 6.90 (d, J = 8.5, 2H)2H'), 6.24 (s, 1H), 6.19 (m, 1H, 1H'), 6.02 (s, 1H'), 5.37-5.19 (m, 2H, 2H'), 4.73 (s, 1H, 1H'), 4.57 (m, 1H, 1H'), 4.04-3.86 (m, 4H, 4H'), 2.40 (m, 2H, 2H'), 1.82 (m, 2H, 2H'), 1.72 (m, 2H, 2H'), 1.55 (m, 2H, 2H'); ¹³C NMR (400 MHz, CDCl₃) $\delta = 178.8, 178.8, 160.6, 160.5, 152.3, 152.2,$ 150.6, 150.6, 133.4, 133.3, 132.2, 132.2, 128.3 (2C),128.1, 128.0 (2C), 127.6, 114.9, 114.9, 114.8 (2C), 114.7 (2C), 108.1, 105.1, 94.0, 92.0, 86.4, 86.3, 84.2, 83.5, 83.5, 80.5, 68.0, 67.9, 63.3, 63.0, 34.0, 34.0, 29.0, 29.0, 25.8, 25.8, 24.6, 24.6; IR (film) $\nu = 3292$, 3109, 3074, 2938, 1708, 1595, 1392, 1245, 1225, 1194, 1108, 1069, 828; HRMS (MALDI-FTMS) m/z 527.1285 (527.1304 calcd for C₂₃H₂₅N₄O₇ClNa $[M + Na]^{+}$).

Resin-Bound 5'-Azido-pyrimidine Scaffold (15). A solution of **11** (66 g, 136 mmol), HOBt (18.4 g, 136 mmol), and DIC (17.1 g, 136 mmol) in DMF (500 mL) was added to aminomethyl resin (**14**, 70 g, 105 mmol) and agitated for 10 h at room temperature. The complete conversion was confirmed by a negative bromophenol blue test. Resin **15** was then washed with DMF (4 × 500 mL), THF (4 × 500 mL), DCM (4 × 500 mL), and MeOH (4 × 500 mL) and dried in vacuo. IR (on bead) $\nu = 3081$ w, 3054w, 3023w, 2920m, 2851w, 2097m, 1693s, 1610m, 1511m, 1491m, 1375m, 1243s, 1169m, 1076s, 1024m, 979m, 703s.

Resin-Bound 5'-Azido-4-triazolo-pyrimidine Scaffold (17). Phosphorus oxychloride (POCl₃, 16.8 mL, 180 mmol) was added over a period of 10 min to a stirred solution of 1,2,4-triazole (16, 62.2 g, 900 mmol) in MeCN (500 mL), upon which a white precipitate formed immediately. Subsequently, TEA(134 mL, 960 mmol) was added over a period of 10 min. The slurry was then added to resin 15 (68.2 g, 60 mmol) and agitated for 5 h at room temperature. The bright yellow resin was washed with MeCN (3 × 500 mL), DMF (4 × 500 mL), THF (4 × 500 mL), DCM (4 × 500 mL), and MeCN (4 × 500 mL) and dried in vacuo. IR (on-bead) $\nu = 3082w$, 3058w, 3023w, 2926m, 2856w, 2101m, 1680s, 1630w, 1548m, 1509m, 1470m, 1449w, 1400w, 1375m, 1283m, 1248s, 1174w, 1097s, 937m, 700s.

Resin-Bound 5'-Hydroxy-pyrimidine Scaffold (19). Resin **19** was synthesized according to the procedure for resinbound 5'-azido pyrimidine scaffold **15**, except that 5'-hydroxy uridine derivative **18** was used instead of 5'-azido uridine derivative **11**. IR (on bead) $\nu = 3082$ w, 3054w, 3025w, 2920m, 2852w, 1679s, 1652m, 1597s, 1574w, 1508m, 1488m, 1449m, 1309w, 1258s, 1216m, 1161s, 1024w, 697s.

Resin-Bound 5'-Acetoxy Pyrimidine Scaffold (20). A solution of DMAP (3.6 g, 30 mmol) and acetic anhydride (Ac₂O, 10 mL, 100 mmol) in THF (200 mL) was added to resin **19** (22.3 g, 20 mmol) and agitated for 10 h at room temperature. The resin was subsequently washed in 10-min intervals with THF (4×200 mL), DMF (4×200 mL), DCM (4×200 mL), and MeOH (4×200 mL) and dried in

vacuo. IR (on bead) $\nu = 3085$ w, 3058w, 3021w, 2920m, 2849w, 1687s, 1613w, 1512m, 1488m, 1457s, 1383w, 1302w, 1242s, 1171w, 1079s, 701s.

Resin-Bound 5'-Acetoxy-4-triazolo-pyrimidine Scaffold (21). Resin 21 was synthesized according to the procedure for resin bound 5'-azido-4-triazolo-pyrimidine scaffold 17, except that 5'-acetoxy uridine resin 19 was used instead of 5'-azido uridine resin 15. IR (on bead) $\nu = 3120$ w, 3082w, 3058w, 3021w, 2920m, 2849w, 1738w, 1668s, 1614w, 1543m, 1508s, 1464m, 1453s, 1419w, 1396w, 1374w, 1285s, 1246s, 1164w, 1118m, 1075s, 697s.

Resin-Bound 5'-Hydroxy-6-chloro-purine Scaffold (27). A mixture of **26** (56.8 g, 113 mmol), *N*-[(dimethylamino)-1*H*-1,2,3-triazolo-[4,5-*b*]pyridin-1-ylmethylene]-*N*-methylmethanaminium hexafluorophosphate *N*-oxide (42.8 g, 113 mmol) and diisopropyl ethylamine (19.6 mL, 113 mmol) in DMF (500 mL) was added to aminomethyl resin (14, 50.0 g, 75 mmol) and agitated for 1 h at room temperature. The complete conversion was confirmed by a negative bromophenol blue test. The resin was then washed with DMF (4 × 500 mL), THF (4 × 500 mL), DCM (4 × 500 mL), and MeOH (4 × 500 mL), and subsequently dried in vacuo. IR (on bead) $\nu = 3056$ w, 3025w, 2920m, 2849w, 1652m, 1610w, 1590m, 1562m, 1515m, 1488m, 1453m, 1437m, 1395m, 1336m, 1302w, 1246s, 1200s, 1171m, 1079s, 1020m, 700s.

Resin-Bound 5'-Azido-6-chloro-purine Scaffold (28). DEAD (59 mL, 375 mmol) was slowly added to a stirred solution of triphenyl phosphine (PPh₃, 98.3 g, 375 mmol) in anhydrous THF (400 mL). The mixture was kept at room temp via a water bath. DPPA (80.75 mL, 375 mmol) was added, and the solution was then transferred to a solid-phase peptide synthesis reactor containing resin **27** (86.5 g, 75 mmol). The mixture was allowed to react for 10 h at room temperature using N₂ agitation. The resin was subsequently washed with THF (4 × 400 mL), DMF (4 × 400 mL), DCM (4 × 400 mL), and MeOH (4 × 400 mL) and dried in vacuo. IR (on bead) ν = 3056w, 3021w, 2970w, 2924m, 2861w, 2104m, 1750w, 1652m, 1610w, 1594m, 1562m, 1515m, 1488m, 1449m, 1437m, 1396w, 1336w, 1246s, 1196m, 1171m, 1063s, 1028m, 700s.

General Procedure for the Formation of Nucleophilic Aromatic Substituted Scaffolds 29–34. The sorted nanokan microreactors containing resins 17, 21, 27 and 28 were placed into amber Quoparc bottles on J-Kem BTS 3000 benchtop shakers equipped with heated reaction blocks. The nanokans were then subjected to the proper conditions for different nucleophiles, as described in Table 1 and Scheme 4. For example, using primary and secondary amines as nucleophiles, the conditions are 24 h agitation at 50 °C with 0.4 M amine in NMP. After the analysis of control nanokans showed a complete conversion, the microreactors were washed with NMP (4×), 1,4-dioxane (4×), and alternating DCM and MeCN (4×). The microreactors were subsequently dried in vacuo.

General Procedure for the Formation of 5'-Triazole Scaffolds 35-38. The nanokan microreactors containing 5'azido scaffolds of the general structures 29 and 31 were agitated in a 20% v/v solution of validated acetylene (>80% conversion in Table 2) in toluene using the conditions described in Table 2. The nanokans were then washed with NMP (4 \times), 1,4-dioxane (4 \times), and alternating DCM and MeCN (4 \times) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Amino Scaffolds 39 and 40. A solution of stannous chloride (SnCl₂, 142 g, 0.75 mol) and thiophenol (PhSH, 308 mL, 3 mol) in THF (5 L) was prepared and cooled to 0 °C. TEA (523 mL, 3.75 mol) was added, and the resulting precipitate was filtered off. The remaining solution was then added to the nanokan microreactors containing 5'-azido scaffolds of the general structures 29 and 31 and agitated for 2.5 h at room temperature. The nanokans were then washed with THF (4×), DMF (4×), DCM (4×), and MeOH (4×) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Aminoacyl Scaffolds 41 and 42. The nanokan microreactors containing 5'-amino scaffolds of the general structure **39** and **40** were agitated in a 0.4 M solution of carboxylic acid, HOBt, and DIC in DMF for 24 h at room temperature. The nanokans were then washed with DMF (4 \times), 1,4-dioxane (4 \times), and alternating DCM and MeOH (4 \times) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Urea Scaffolds 43 and 44. The nanokan microreactors containing 5'-amino scaffolds of the general structure 39 and 40 were agitated in a solution containing 0.4 M of isocyanate and 0.6 M TEA in DCM for 24 h at room temperature. The nanokans were then washed with DMF (4×), 1,4-dioxane (4×), and alternating DCM and MeOH (4×) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Thiourea Scaffolds 45 and 46. The nanokan microreactors containing 5'-amino scaffolds of the general structure 39 and 40 were agitated in a solution containing 0.4 M of thioisocyanate and 0.6 M TEA in DCM for 24 h at room temperature. The nanokans were then washed with DMF (4×), 1,4-dioxane (4×), and alternating DCM and MeOH (4×) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Aryl Sulfonamido Scaffolds 47 and 48. The nanokan microreactors containing 5'-amino scaffolds of the general structure 39 and 40 were agitated in a solution containing 0.4 M of aryl sulfonyl chloride and 0.6 M collidine in DCM for 32 h at room temperature. The nanokans were then washed with DMF (4×), 1,4-dioxane (4×), and alternating DCM and MeOH (4×) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Triphenylphosphinamino Scaffolds 49 and 50. The nanokan microreactors containing 5'-azido scaffolds of the general structure 29 and 31 were agitated in a 0.4 M solution of PPh₃ in dry THF for 6 h at room temperature. The nanokans were evacuated in 2 h intervals to allow evolving N₂ to leave the microreactor. The nanokans were then washed with dry THF (3×) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Carbodiimide Scaffolds 51 and 52. The nanokan microreactors containing 5'-triphenylphosphinamino scaffolds of the general structure 49 and 50 were agitated in a 0.4 M solution of isocyanate in dry THF for 90 min at room temperature. The solution was removed, and the nanokans were subjected to the next reaction step without any washing or drying procedure.

General Procedure for the Formation of 5'-Iminochloride Scaffolds 53 and 54. The nanokan microreactors containing 5'-triphenylphosphinamino scaffolds of the general structure 49 and 50 were agitated in a solution containing 0.4 M of carboxylic acid chloride and 0.3 M TEA in dry THF for 90 min at 50 °C. The solution was removed, and the nanokans were subjected to the next reaction step without any washing or drying procedure.

General Procedure for the Formation of 5'-Guanidino and 5'-Amidino Scaffolds 55–58. The nanokan microreactors containing 5'-carbodiimide and 5'-iminochloride scaffolds of the general structure 51-54 were agitated in a 0.6 M solution of amine in dry THF for 24 h at room temperature. The solution was removed and the nanokans were subjected to the next reaction step without any washing or drying procedure. The nanokans were then washed with DMF (4×), 1,4-dioxane (4×), and alternating DCM and MeOH (4×) and subsequently dried in vacuo.

General Procedure for the Deprotection of 5'-Acetoxy Resins 30 to the 5'-Hydroxy Resins 59. The nanokan microreactors containing 5'-acetoxy scaffolds 30 were agitated in a 0.4 M solution of hydrazine (H₂NNH₂) in THF for 48 h at room temperature. The nanokans were then washed with THF (2×), NMP (4×), and THF (4×) and dried in vacuo.

General Procedure for the Formation of 5'-Mesyl Scaffolds 60 and 61. The nanokan microreactors containing 5'-hydroxy scaffolds 59 and 32 were agitated in a 0.4 M solution of mesyl chloride (MsCl) in pyridine for 5 h at room temperature. The nanokans were then washed with DMF $(4\times)$, 1,4-dioxane $(4\times)$, and alternating DCM and MeCN $(4\times)$ and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Chloro Scaffolds 64 and 65. The nanokan microreactors containing 5'-hydroxy scaffolds 59 and 32 were agitated in a solution containing 0.4 M PPh₃ and 0.4 M carbon tetrachloride in DCM for 5 h at room temperature. The nanokans were then washed with DMF ($4\times$), 1,4-dioxane ($4\times$), and alternating DCM and MeCN ($4\times$) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Aldehyde Scaffolds 66 and 67. The nanokan microreactors containing 5'-hydroxy scaffolds 59 and 32 were agitated in a 0.2 M solution of Dess-Martin periodinane in DCM for 12 h at room temperature. The nanokans were then washed with DMF (4×), 1,4-dioxane (4×), and alternating DCM and MeCN (4×) and subsequently dried in vacuo.

General Procedure for the Formation of Substituted 5'-Amino Pyrimidine Scaffolds 62. The nanokan microreactors containing 5'-mesyl scaffolds 60 were agitated in a 0.4 M solution of amine in NMP for 24 h at room temperature. The nanokans were then washed with DMF $(4\times)$, 1,4-dioxane $(4\times)$, and alternating DCM and MeCN $(4\times)$ and subsequently dried in vacuo.

General Procedure for the Formation of Substituted 5'-Amino Purine Scaffolds 63. The nanokan microreactors containing 5'-chloro scaffolds **65** were agitated in a 0.4 M solution of amine in NMP for 24 h at 75 °C. The nanokans were then washed with DMF ($4\times$), 1,4-dioxane ($4\times$), and alternating DCM and MeCN ($4\times$) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Carboxy Scaffolds 68 and 69. The nanokan microreactors containing 5'-hydroxy scaffolds 59 and 32 were agitated in a suspension containing 0.2 M BAIB, 0.2 M bicarbonate (NaHCO₃) and 0.01 M TEMPO in MeCN/H₂O 1:1 for 5 h at room temperature. The nanokans were then washed with MeCN/ H₂O 1:1 (2×), H₂O (2×), DMF (4×), 1,4-dioxane (4×), and MeCN (4×) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Carboxamido Scaffolds 70 and 71. A solution of 0.4 M HOBt and 0.4 M DIC in DMF was added to the nanokan microreactors containing 5'-carboxy scaffolds 68 and 69 and agitated for 10 min at room temperature. The appropriate amount of amine (0.4 M) was added, and the nanokans were agitated for 24 h at room temperature. The nanokans were then washed with DMF ($4 \times$), 1,4-dioxane ($4 \times$), and alternating DCM and MeCN ($4 \times$) and subsequently dried in vacuo.

General Procedure for the Formation of Substituted 5'-Carbonylimidazolo Scaffolds 72 and 73. The nanokan microreactors containing 5'-hydroxy scaffolds 59 and 32 were agitated in a 0.4 M solution of CDI in dry THF for 5 h at room temperature. The nanokans were then washed with dry THF ($4\times$) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Carbamate Scaffolds 74 and 75. The nanokan microreactors containing 5'-carbonylimidazolo scaffolds 72 and 73 were agitated in a 0.4 M solution of amine in NMP for 24 h at 50 °C (primary amines) or 48 h at 75 °C (secondary amines). The nanokans were then washed with DMF (4 \times), 1,4-dioxane (4 \times), and alternating DCM and MeCN (4 \times) and subsequently dried in vacuo.

General Procedure for the Formation of 5'-Carbonate Scaffolds 76 and 77. The nanokan microreactors containing 5'-carbonylimidazolo scaffolds 72 and 73 were agitated in a 2 M solution of alcohol in NMP for 48 h at 75 °C. The nanokans were then washed with DMF (4×), 1,4-dioxane (4×), and alternating DCM and MeCN (4×) and subsequently dried in vacuo.

General Procedure for the Cleavage of the Final Nucleoside Analogues 80 and 81 off the Solid Support. The nanokan microreactors were sorted into IRORI 96-well cleavage blocks with attached deep-well collection plates. A 250- μ L portion of a solution of 5% TFA and 5% H₂O in 1,4-dioxane (cleavage cocktail) was added to the top plates containing the naokans, and the plates were subsequently evacuated for 1 min. Another $100-\mu$ L aliquot was added to each well, and the cleavage blocks were incubated at 50 °C for 6 h. The cleavage solution containing the products was then spun down from the top cleavage to the bottom collection plates using a Savant Discovery Speed Vac with angled plate holders. The cleavage procedure was repeated twice with incubation times of 6 and 12 h, respectively. Finally, the solvents were removed in vacuo to yield the discrete compounds as dry films in 96-well format.

Selected Library Members.



Example I

¹H NMR (400 MHz, CD₃OD) δ = 8.36 (s, 1H), 8.25 (s, 1H), 6.02 (d, *J* = 5.3, 1H), 4.77 (t, *J* = 5.3, 1H), 4.41 (t, *J* = 4.6, 1H), 4.29 (m, 1H), 4.00 (m, 2H), 3.69 (m, 2H), 3.41 (m, 4H), 3.02 (m, 2H), 1.96 (m, 2H), 1.81 (m, 2H), 1.67 (m, 2H); MS (ESI) *m*/*z* 378.2 (378.22 calcd for C₁₇H₂₈N₇O₃ [M + H]⁺).



Example II

¹H NMR (400 MHz, CD₃OD) δ = 8.46 (s, 1H), 8.36 (s, 1H), 6.01 (d, *J* = 5.3, 1H), 4.71 (t, *J* = 5.3, 1H), 4.24 (t, *J* = 4.5, 1H), 4.17 (m, 1H), 3.90 (s, 2H), 3.62 (m, 2H), 3.38 (s, 3H); MS (ESI) *m*/*z* 339.1 (339.13 calcd for C₁₃H₁₉N₆O₅ [M + H]⁺).



Example III

¹H NMR (400 MHz, CD₃OD) $\delta = 8.31$ (s, 1H), 8.27 (s, 1H), 6.91 (d, J = 3.4, 1H), 6.74 (d, J = 3.4, 1H), 6.14 (t, J = 3.4, 1H), 5.98 (d, J = 5.5, 1H), 4.80 (t, J = 5.5, 1H), 4.33 (t, J = 4.4, 1H), 4.22 (m, 1H), 4.11 (m, 4H), 3.94 (m, 1H), 3.80 (m, 2H), 3.04 (s, 3H), 3.02 (s, 3H), 2.29 (m, 2H); MS (ESI) *m*/*z* 457.2 (457.22 calcd for C₂₁H₂₉N₈O₄ [M + H]⁺).

¹H NMR (400 MHz, CD₃OD) $\delta = 8.20$ (s, 1H), 8.16 (s, 1H), 7.50 (m, 5H), 7.31 (s, 1H), 6.91 (d, J = 9.0, 1H), 6.82 (d, J = 9.0, 1H), 5.96 (d, J = 6.3, 1H), 4.80 (t, J = 5.2, 1H), 4.39 (m, 1H), 4.39 (s, 2H), 4.28 (m, 1H), 4.06 (m, 2H), 3.93–3.52 (m, 6H), 3.65 (s, 3H), 3.42 (m, 2H), 2.28 (m, 2H), 2.



Example IV

2H), 2.14 (s, 3H); MS (ESI) m/z 619.3 (619.27 calcd for $C_{31}H_{39}N_8O_4S [M + H]^+$).



Example V

¹H NMR (400 MHz, CD₃OD) $\delta = 8.40$ (s, 1H), 8.33 (s, 1H), 7.20 (m, 5H), 6.02 (d, J = 5.8, 1H), 4.65 (t, J = 5.8, 1H), 4.55 (m, 1H), 4.21 (t, J = 4.5, 1H), 4.10 (m, 1H), 3.86 (m, 2H), 3.49 (d, J = 5.1, 2H), 3.34 (t, J = 6.9, 2H), 2.73 (t, J = 7.0, 2H), 2.36 (m, 2H), 2.15 (m, 2H), 1.95 (s, 3H); MS (ESI) *m*/*z* 525.3 (525.25 calcd for C₂₅H₃₃N₈O₅ [M + H]⁺).



Example VI

¹H NMR (400 MHz, CD₃OD) $\delta = 8.41$ (s, 1H), 8.39 (s, 1H), 7.76 (d, J = 8.8, 2H), 7.71 (d, J = 8.8, 2H), 5.95 (d, J = 5.9, 1H), 4.73 (t, J = 5.9, 1H), 4.28 (m, 1H), 4.13 (m, 1H), 3.21 (m, 2H), 2.89 (m, 1H), 2.14 (s, 3H), 1.05 (m, 2H), 0.83 (m, 2H); MS (ESI) *m*/*z* 504.2 (504.16 calcd for C₂₁H₂₆N₇O₆S [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) $\delta = 8.34$ (s, 1H), 8.34 (s, 1H), 7.31 (m, 5H), 6.08 (d, J = 4.6, 1H), 4.72 (t, J = 4.9, 1H), 4.34 (t, J = 5.1, 1H), 4.19 (m, 1H), 3.65 (s, 2H), 3.38 (m, 2H), 3.30 (s, 3H); MS (ESI) *m*/*z* 397.2 (397.17 calcd for C₁₈H₂₁N₈O₃ [M + H]⁺).



major regioisomer

¹H NMR (600 MHz, CD₃OD) $\delta = 8.22$ (s, 1H), 8.15 (s, 1H), 8.08 (s, 1H), 5.96 (d, J = 3.4, 1H), 4.86 (m, 2H), 4.64 (t, J = 4.2, 1H), 4.47 (t, J = 5.8, 1H), 4.38 (m, 1H), 4.30 (m, 2H), 3.82 (m, 2H), 3.71 (m, 1H), 2.00 (m, 2H), 1.65 (m, 2H), 1.32 (t, J = 7.1, 3H); MS (ESI) *m*/*z* 475.2 (475.20 calcd for C₂₀H₂₇N₈O₆ [M + H]⁺).



¹H NMR (600 MHz, CD₃OD) $\delta = 8.27$ (s, 1H), 8.17 (s, 1H), 7.52 (m, 2H), 7.34 (m, 2H), 7.27 (m, 1H), 6.01 (d, J = 3.5, 1H), 5.14 (m, 1H), 4.83 (m, 2H), 4.64–4.52 (m, 7H), 4.47 (m, 1H), 3.47 (m, 2H), 3.30 (s, 3H); MS (ESI) *m*/*z* 513.2 (513.21 calcd for C₂₃H₂₉N₈O₆ [M + H]⁺).



¹H NMR (600 MHz, CD₃OD) $\delta = 8.51$ (s, 1H), 8.30 (s, 1H), 7.35–7.16 (m, 10H), 6.04 (m, 1H), 4.72 (t, J = 5.0, 1H), 4.50 (m, 1H), 4.36 (m, 1H), 4.26 (m, 1H), 3.87 (m, 2H), 3.65 (m, 2H); MS (ESI) *m*/*z* 466.1 (466.16 calcd for C₂₄H₂₅ClN₅O₃ [M + H]⁺).

¹H NMR (600 MHz, CD₃OD) δ = 8.31 (s, 2H), 6.06 (m, 1H), 4.64 (m, 1H), 4.40 (m, 1H), 4.31 (m, 1H), 4.24 (m,



2H), 3.64 (m, 2H), 2.50 (m, 1H), 1.76 (m, 2H), 1.04 (t, J = 7.3, 3H), 0.65 (m, 2H), 0.46 (m, 2H); MS (ESI) *m*/*z* 393.2 (393.18 calcd for $C_{17}H_{25}N_6O_5$ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) $\delta = 8.32$ (s, 1H), 8.24 (s, 1H), 7.31 (m, 5H), 6.05 (d, J = 4.1, 1H), 4.70 (t, J = 4.9, 1H), 4.47 (m, 1H), 4.37 (m, 2H), 4.26 (t, J = 4.5, 1H), 3.58 (m, 4H), 3.41 (m, 6H), 3.30 (s, 3H); MS (ESI) *m*/*z* 485.2 (485.21 calcd for C₂₃H₂₉N₆O₆ [M + H]⁺).



Example XIII

¹H NMR (400 MHz, CD₃OD) $\delta = 8.39$ (s, 1H), 8.35 (s, 1H), 6.07 (d, J = 7.5, 1H), 4.75 (dd, J = 7.5, J = 4.8, 1H), 4.52 (d, J = 1.7, 1H), 4.38 (dd, J = 4.8, J = 1.7, 1H), 4.38 (m, 1H), 3.57 (m, 2H), 2.75 (m, 2H), 1.35 (d, J = 6.5, 6H); MS (ESI) m/z 376.2 (376.17 calcd for C₁₆H₂₂N₇O₄ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) δ = 8.64 (s, 1H), 8.40 (s, 1H), 6.20 (d, *J* = 6.3, 1H), 5.08 (d, *J* = 2.7, 1H), 4.55 (m, 1H), 4.46 (m, 1H), 4.40 (m, 1H), 3.16 (s, 3H), 3.04 (s, 3H),

2.13 (m, 2H), 1.85 (m, 2H), 1.72 (m, 4H); MS (ESI) m/z377.2 (377.19 calcd for $C_{17}H_{25}N_6O_4$ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) $\delta = 8.12$ (s, 1H), 8.07 (s, 1H), 7.32–6.94 (m, 10H), 5.94 (d, J = 5.2, 1H), 4.35 (m, 4H), 4.19 (m, 5H), 3.88 (dd, J = 4.9, J = 8.2, 1H), 3.69 (dd, J = 4.9, J = 2.9, 1H), 1.78 (m, 2H), 1.69 (m, 4H); MS (ESI) m/z 543.3 (543.28 calcd for C₂₉H₃₅N₈O₃ [M + H]⁺).



Example XVI

¹H NMR (400 MHz, CD₃OD) $\delta = 8.59$ (s, 1H), 8.06 (s, 1H), 7.46 (m, 5H), 6.21 (d, J = 6.2, 1H), 4.58 (d, J = 2.6, 1H), 4.55 (dd, J = 6.2, J = 4.5, 1H), 4.44 (dd, J = 4.5, J = 2.6, 1H), 4.44 (m, 2H), 3.65 (m, 2H), 2.59 (s, 3H); MS (ESI) m/z 372.4 (371.16 calcd for C₁₈H₂₂N₅O₄ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) $\delta = 9.24$ (s, 1H), 8.79 (d, J = 2.0, 1H), 8.69 (d, J = 2.0, 1H), 7.98 (d, J = 7.9, 1H), 6.01 (d, J = 7.9, 1H), 5.78 (d, J = 3.8, 1H), 4.24 (t, J = 4.5, 1H), 4.19 (m, 1H), 4.03 (t, J = 5.5, 1H), 3.79 (m, 2H), 3.03 (s, 3H); MS (ESI) *m*/*z* 363.1 (363.13 calcd for C₁₅H₁₉N₆O₅ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) δ = 7.91 (d, *J* = 7.7, 1H), 7.00 (s, 1H), 6.99 (d, *J* = 7.8, 1H), 6.93 (d, *J* = 7.8, 1H), 6.30 (d, *J* = 7.7, 1H), 6.03 (s, 2H), 5.71 (d, *J* = 3.7, 1H), 4.29 (s, 2H), 4.21 (t, *J* = 4.5, 1H), 4.04 (m, 1H), 3.93 (t, *J* = 5.6, 1H), 3.65 (s, 2H), 3.51 (m, 4H), 3.31 (m, 4H), 1.11 (d, *J* = 6.8, 6H); MS (ESI) *m*/*z* 516.3 (516.24 calcd for C₂₅H₃₄N₅O₇ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) $\delta = 9.09$ (s, 1H), 7.97 (s, 1H), 7.84 (d, J = 7.6, 1H), 7.82 (m, 2H), 7.70 (s, 1H), 7.63–7.44 (m, 4H), 5.92 (d, J = 7.6, 1H), 5.77 (d, J = 3.8, 1H), 4.33 (t, J = 6.8, 2H), 4.24 (m, 1H), 4.15 (m, 1H), 4.06 (t, J = 5.6, 1H), 3.73 (m, 2H), 3.44 (t, J = 6.1, 2H), 2.20 (m, 2H); MS (ESI) m/z 514.2 (514.18 calcd for C₂₃H₂₈N₇O₅S [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) δ = 7.92 (d, *J* = 7.9, 1H), 7.34 (d, *J* = 7.5, 2H), 7.24 (d, *J* = 7.5, 2H), 6.98 (t, *J* = 7.3, 2H), 6.07 (d, *J* = 7.9, 1H), 5.77 (d, *J* = 3.8, 1H), 4.23 (t, *J* = 4.5, 1H), 4.06 (m, 1H), 4.01 (t, *J* = 5.5, 1H), 3.59 (m, 6H), 3.38 (s, 3H); MS (ESI) *m*/*z* 420.2 (420.18 calcd for C₁₉H₂₆N₅O₆ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) δ = 7.80 (d, *J* = 7.6, 1H), 7.52 (m, 3H), 7.37 (m, 2H), 7.19 (s, 1H), 6.98 (t, *J* = 7.3,

Example XVIII

2H), 5.98 (d, J = 7.6, 1H), 5.70 (d, J = 3.9, 1H), 4.25 (t, J = 4.2, 1H), 4.08 (t, J = 5.8, 1H), 4.00 (m, 1H), 3.61 (t, J = 6.6, 2H), 3.48 (m, 2H), 3.37 (t, J = 6.3, 2H), 3.15 (s, 3H), 1.82 (m, 2H); MS (ESI) *m*/*z* 604.1 (604.08 calcd for C₂₃H₂₈-Cl₂N₅O₆S₂ [M + H]⁺).



Example XXII

¹H NMR (400 MHz, CD₃OD) δ = 8.04 (d, *J* = 8.1, 1H), 6.36 (d, *J* = 8.1, 1H), 5.82 (d, *J* = 3.3, 1H), 4.21 (dd, *J* = 3.3, *J* = 5.0, 1H), 4.12 (m, 1H), 3.72 (m, 2H), 3.27 (s, 6H); MS (ESI) *m*/*z* 297.1 (297.12 calcd for C₁₁H₁₇N₆O₄ [M + H]⁺).



Example XXIII

¹H NMR (400 MHz, CD₃OD) δ = 7.71 (d, *J* = 7.7, 1H), 6.25 (d, *J* = 7.7, 1H), 5.55 (d, *J* = 3.5, 1H), 4.49 (dd, *J* = 3.6, *J* = 5.6, 1H), 4.20 (t, *J* = 5.9, 1H), 4.12 (m, 2H), 3.88– 3.59 (m, 10H); MS (ESI) *m*/*z* 313.2 (313.14 calcd for C₁₃H₂₁N₄O₅ [M + H]⁺).



2 regioisomers 1:1

¹H NMR (400 MHz, CD₃OD) $\delta = 8.27$ (s, 1H), 7.75 (s, 1H), 7.41 (d, J = 7.8, 1H), 7.32–7.22 (m, 5H), 6.95–6.89 (m, 3H), 6.77 (d, J = 7.4, 1H), 5.94 (d, J = 7.8, 1H), 5.92 (d, J = 7.8, 1H), 5.74 (d, J = 3.0, 1H), 5.64 (d, J = 2.5, 1H), 4.86–4.69 (m, 4H), 4.35 (m, 1H), 4.28 (m, 1H), 4.16–4.09 (m, 4H), 3.76 (t, J = 5.1, 2H), 3.72 (t, J = 5.2, 2H), 3.55 (m, 2H), 3.49 (m, 2H); MS (ESI) m/z 431.2 (431.16 calcd for C₁₉H₂₃N₆O₆ [M + H]⁺).

¹H NMR (400 MHz, CD₃OD) $\delta = 8.22$ (d, J = 7.8, 1H), 6.02 (d, J = 7.8, 1H), 5.86 (d, J = 3.0, 1H), 4.14 (m, 2H), 4.08 (m, 1H), 4.04 (m, 1H), 3.87 (m, 2H), 3.76 (m, 2H),



3.50 (m, 2H), 2.05 (m, 2H), 1.61 (m, 2H); MS (ESI) m/z328.1 (328.14 calcd for C₁₄H₂₂N₃O₆ [M + H]⁺).



Example XXVI

¹H NMR (400 MHz, CD₃OD) δ = 8.52 (d, *J* = 7.6, 1H), 8.04 (d, *J* = 8.2, 1H), 7.89 (d, *J* = 9.2, 1H), 7.85 (d, *J* = 7.8, 1H), 7.56–7.43 (m, 4H), 5.93 (d, *J* = 7.5, 1H), 6.10 (d, *J* = 4.1, 1H), 5.94 (d, *J* = 7.6, 1H), 5.05 (s, 2H), 4.98 (d, *J* = 4.8, 1H), 4.23 (t, *J* = 4.6, 1H), 4.15 (t, *J* = 4.6, 1H), 3.16 (s, 3H), 2.99 (s, 3H); MS (ESI) *m/z* 425.2 (425.17 calcd for C₂₂H₂₅N₄O₅ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) $\delta = 8.68$ (s, 1H), 8.59 (d, J = 5.0, 1H), 8.20 (d, J = 8.0, 1H), 7.95 (d, J = 7.6, 1H), 7.72 (m, 1H), 7.43 (d, J = 8.3, 1H), 7.23 (d, J = 8.3, 1H), 5.93 (d, J = 7.5, 1H), 5.62 (d, J = 4.5, 1H), 4.62 (s, 2H), 4.58 (t, J = 5.5, 1H), 4.56 (s, 2H), 4.41 (d, J = 3.5, 1H), 4.24 (dd, J = 5.5, J = 3.5, 1H); MS (ESI) *m*/*z* 522.1 (522.15 calcd for C₂₃H₂₃F₃N₅O₆ [M + H]⁺).

¹H NMR (400 MHz, CD₃OD) δ = 7.69 (d, *J* = 7.6, 1H), 6.98 (s, 1H), 6.91 (s, 2H), 5.93 (d, *J* = 7.6, 1H), 5.81 (d, *J* = 3.4, 1H), 4.51 (s, 2H), 4.37 (m, 2H), 4.16 (m, 2H), 4.08 (m, 1H), 3.82 (s, 3H), 3.81 (s, 3H), 3.65 (s, 3H), 3.50 (m,



2H), 3.47 (m, 2H), 2.95 (m, 3H); MS (ESI) m/z 509.2 (509.22 calcd for C₂₃H₃₃N₄O₉ [M + H]⁺).



Example XXIX

¹H NMR (400 MHz, CD₃OD) δ = 7.71 (d, *J* = 7.6, 1H), 7.70 (d, *J* = 7.5, 1H), 7.60 (m, 2H), 7.46 (m, 1H), 6.00 (d, *J* = 7.6, 1H), 5.86 (d, *J* = 3.7, 1H), 4.80 (s, 2H), 4.40 (m, 1H), 4.27 (m, 1H), 4.13 (m, 2H), 4.07 (m, 1H), 3.58 (t, *J* = 5.9, 2H), 3.23 (t, *J* = 5.9, 2H); MS (ESI) *m*/*z* 489.1 (489.15 calcd for C₂₀H₂₄F₃N₄O₇ [M + H]⁺).



Example XXX

¹H NMR (400 MHz, CD₃OD) δ = 7.47 (d, *J* = 8.0, 1H), 7.37–7.01 (m, 5H), 5.57 (d, *J* = 8.0, 1H), 5.54 (d, *J* = 3.2, 1H), 4.37 (dd, *J* = 6.1, *J* = 3.2, 1H), 4.13 (t, *J* = 6.3, 1H), 3.98 (m, 1H), 3.62 (m, 2H), 3.36 (m, 4H), 1.64 (m, 2H), 1.59 (m, 4H); MS (ESI) *m*/*z* 430.2 (430.20 calcd for C₂₁H₂₈N₅O₅ [M + H]⁺).



¹H NMR (400 MHz, CD₃OD) δ = 7.70 (d, *J* = 7.8, 1H), 6.01 (d, *J* = 7.8, 1H), 5.65 (d, *J* = 3.2, 1H), 4.40 (dd, *J* = 5.7, *J* = 3.2, 1H), 4.30 (m, 1H), 4.08 (dd, *J* = 6.6, *J* = 5.7, 1H), 3.61 (m, 2H), 3.54–3.38 (m, 4H), 3.04 (m, 2H), 1.92 (m, 2H), 1.81 (m, 4H), 1.63 (m, 2H), 1.42 (m, 2H), 0.97 (t, *J* = 7.3, 3H); MS (ESI) *m*/*z* 367.4 (366.23 calcd for C₁₈H₃₁N₄O₄ [M + H]⁺).

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